MINING DIVISION



316 STAINLESS STEEL OCTAVE® ULTRASONIC FLOW METER FOR COPPER MINES

HIGHLY ACCURATE ULTRASONIC FLOW METER WITH NO MOVING PARTS

FEATURES & BENEFITS

- Grade 316 Stainless Steel body design for installation in difficult environments.
- Double-beam ultrasonic sensors provide highly accurate flow data and reliable operation.
- No impeller or moving parts in the flow path provides for unrestricted, low pressure loss flows.
- Reduced maintenance of wear-prone parts commonly found in other meters.
- Flow ranges from < 1 GPM to 2,800 GPM.
- Multi-line readout screen provides complete flow and volume information along with:
 - Leak detection
 Battery level
 - Alarms and errors
 Output mode
 - Active communication mode
- Vacuum sealed and tamper proof IP68 register provides durability and long-term performance.
- Lithium batteries provide a 10 year life expectancy.
- Each meter has a unique, unalterable bar-coded serial number for identification.
- Standard register is programmed to log and display forward flow only (other options available). Physically reversing the meter will not decrease the forward flow totalizer.
- Each meter ships with a certificate verifying flow accuracy with a ± 1.5% accuracy for nominal flow rates.



SPECIFICATIONS

- Sizes: 2", 3", 4", 6" and 8"
- Body: Grade 316 Stainless Steel with flange inlet and outlet
- Working pressure: 175 psi (16 bar)
- Fluid Temperature Range: 32° to 122° F (0.1° to 50° C)
- Connection: Flange ANSI ISO
- Power Source: 2 'D' Size Lithium batteries
- Environmental Protection: IP-68, Ambient operation temperature for display: -13° to 131° F (-25° to 55° C)
- Display Units: Multi-line, programmable
 9 digit LCD display
- Output (optional): Programmable single/dual open collector pulse output or externally powered 4-20 mA loop

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HOW OCTAVE WORKS

The Octave's measurement method is based on an ultrasonic, transit-time, dual-beam sensors that determine the length of time it takes an ultrasonic wave to travel the distance between the two sensors located in the meter's body. The sensors function as both sender and receiver, each one alternating these functions so that the ultrasonic wave travels both with and against the direction of the flow. Because the ultrasonic wave travels slower against the flow than with the flow, the time difference of the two waves allows the meter to determine the flow rate.



ULTRASONIC TRANSDUCERS Double beam ultrasonic sensors

OCTAVE PROGRAMMING AND DIGITAL DISPLAY

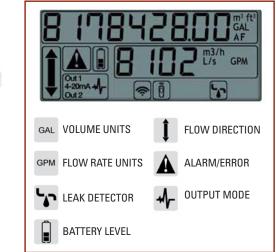
Multi-line digital LCD readout display provides immediate reporting and visual indicators for critical conditions. The 9 digit display is easy to read at a glance.

Each Octave Meter is preprogrammed before shipment for an instantaneous flow rate in Gallons per Minute (GPM) and the specified user's requirements for:

• Output Resolution for Optional Pulsed Output

NOTE: Programming software is not available to the end user. Once the meter is programmed, it can only be reset by Netafim.





OCTAVE ORDERING GUIDELINES

Standard Features:

- Flow Rate Units: Gallons per Minute (GPM)
- Flow Display: Forward Volume

Options for all Octave Water Meters:

- Pulsed Output Module Specify the output resolution in U.S. Gallons Flow Rate Units/Pulse
- 4-20 mA Output Module (requires an externally powered loop)

ORDERING INFORMATION

360CT _			Τ_	SIZE	REGIST	FER	OUTPUT	<u>_ SS</u>			
SIZE				REGISTER		OUTPUT					
2	"	=	02	GALLONS	= GAL	NO	OUTPUT (M	IETER DISPLAY	'ONLY)	=	NO
3	8″	=	03			0.1	GALLONS P	ER PULSE		=	0.1
4	 ″	=	04			1.0	GALLONS P	ER PULSE		=	1.0
6)″	=	06			10 0	GALLONS PE	ER PULSE		=	10
8	8″	=	08			100	GALLONS P	PER PULSE		=	100
						100	O GALLONS	PER PULSE		=	1000
						AN	ALOG OUTP	UT 420mA		=	420

The following Programming Options are available by special order:

- Volume Units: m³ and ft³
- Flow Rate Units: m³/h and L/s
- Flow Display Totalizer: Forward and Reverse Flow and Net Flow (forward flow minus reverse flow)

ORDERING EXAMPLE: 360CT04GAL0.1SS

4" Stainless Steel Octave Water Meter, Volume in Gallons, Flow Rate in Gallons per Minute, Pulse Output 0.1 Gallons per Pulse

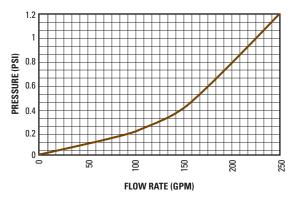


OCTAVE WITH OPTIONAL PULSED OUTPUT

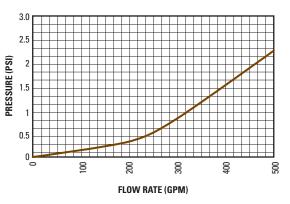
OCTAVE® FLOW METER FOR COPPER MINES

PERFORMANCE DATA								
SIZE	STARTING FLOW (GPM)	EXTENDED LOW FLOW @ ± 5% (GPM)	NOMINAL FLOW RANGE @ ± 1.5% (GPM)	HEADLOSS @ MAX. FLOW RATE (PSI)				
2″	0.06	0.25	1 - 250	1.25				
3″	0.06	0.50	1 - 400	2.3				
4″	0.06	0.75	1 - 650	1.14				
6″	0.75	2.0	3 - 1,500	9.7				
8″	0.75	4.0	4.5 - 3,000	2.9				

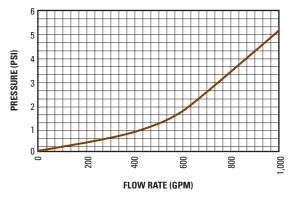
HEADLOSS PERFORMANCE - 2" SS



HEADLOSS PERFORMANCE - 3" SS



HEADLOSS PERFORMANCE - 4" SS



HEADLOSS PERFORMANCE - 8" SS 3.5 3 2.5 **PRESSURE (PSI)** 2 1.5 1 0.5 0 3,000 500 1,000 2,500 3,500 1,500 2,000 FLOW RATE (GPM)

1.2 **PRESSURE (PSI)** 0.8 0.6 0. 0.2 0 200 400 009 800 1,000 1,400 1,600 1,800 2,000 1,200 FLOW RATE (GPM)

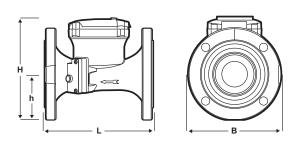
HEADLOSS PERFORMANCE - 6" SS



OCTAVE'S UNRESTRICTED FLOW PATH

OCTAVE® FLOW METER FOR COPPER MINES

DIMENSIONS & WEIGHT								
SIZE	LENGTH (L)	WIDTH (B)	HEIGHT (H)	HEIGHT (h)	WEIGHT			
2″	10″	5.75″	6.75″	2.1″	15 LBS.			
3″	12″	7.5"	8.5"	3.5"	28 LBS.			
4″	14″	9"	9.9″	4.5″	40 LBS.			
6″	18″	11"	10.9"	5.1"	62 LBS.			
8″	20″	13.5″	12.9″	6.4″	88 LBS.			



INSTALLATION GUIDELINES

The following examples are recommendations for achieving top performance.

- Two (2) diameters of straight pipe are required when installing a 90° elbow before or after the meter. (See Figure 1)
- Two (2) diameters of straight pipe are required when installing the meter upstream or downstream of a valve, tee connection or other source of significant turbulence. (See Figures 2 and 3)
- NOTE: The installation of the meter upstream of a pump or large valve is not recommended due to potential cavitation issues.
- Five (5) diameters of straight pipe downstream of a pump (before the meter) and Two (2) diameters of straight pipe downstream of the meter are required. (See Figure 4)

NOTE: When the meter is downstream of the pump, Netafim recommends additional straight pipe to ensure accurate measurements.

- Meter can be installed horizontally or vertically with the water flowing up. It is not recommended for installation where the direction of flow is below the horizontal plane. (See Figure 5)
- To eliminate air in the pipeline and maintain accuracy, use of and proper placement of Air Vents is required. We recommend a Combination Air/Vacuum Release Air Vent or the Pro Air Vent.
- Recommended Air Vent placement: 3" and 4" meters place air vent 12" to 18" before the meter; 6" and 8" meters place the air vent 18" to 24" before the meter; 10" and 12" meters place the air vent 30" to 36" before the meter.
- Installing a Check Valve downstream of the meter creates back pressure to aid in the meter filling with water.

