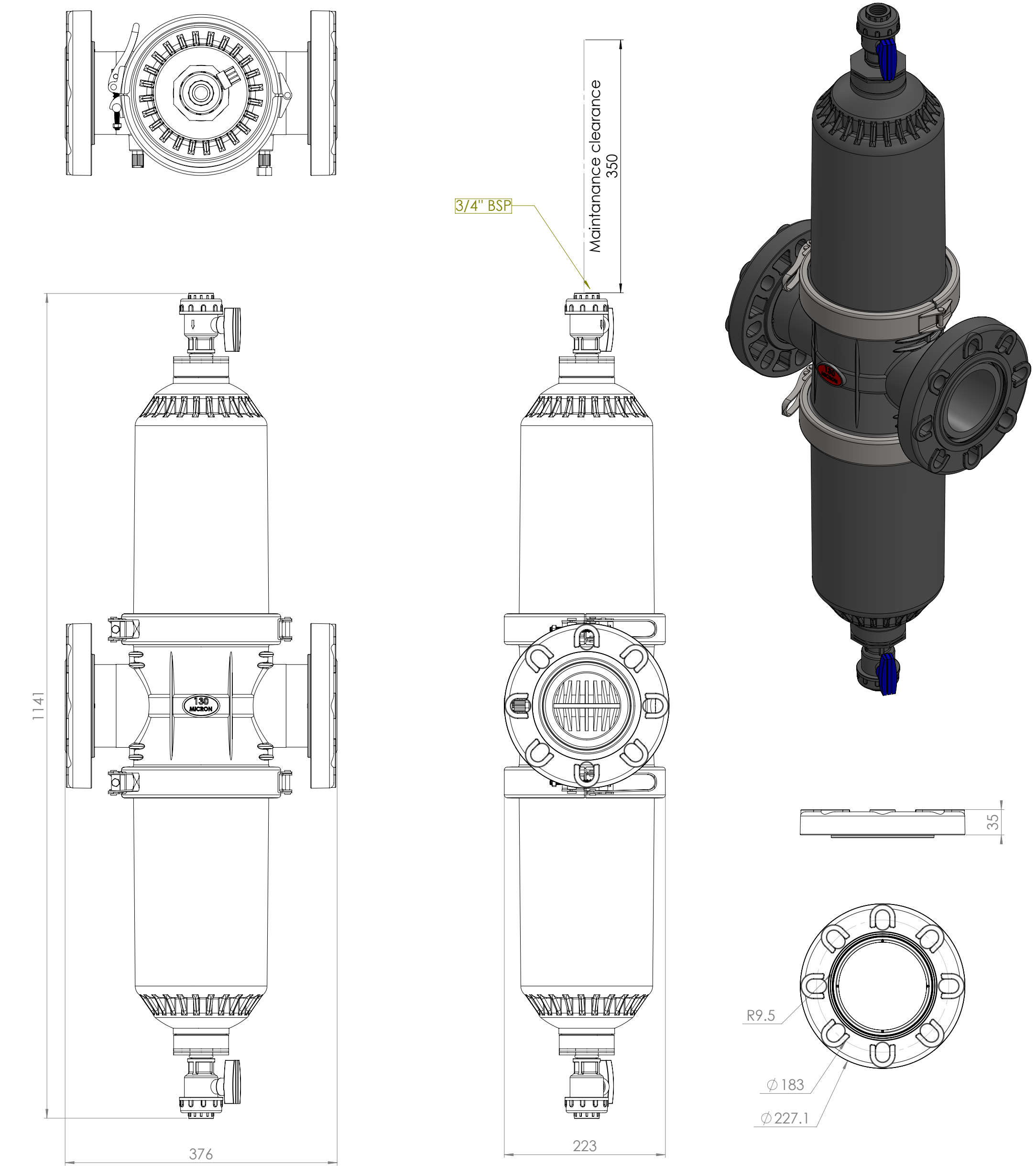




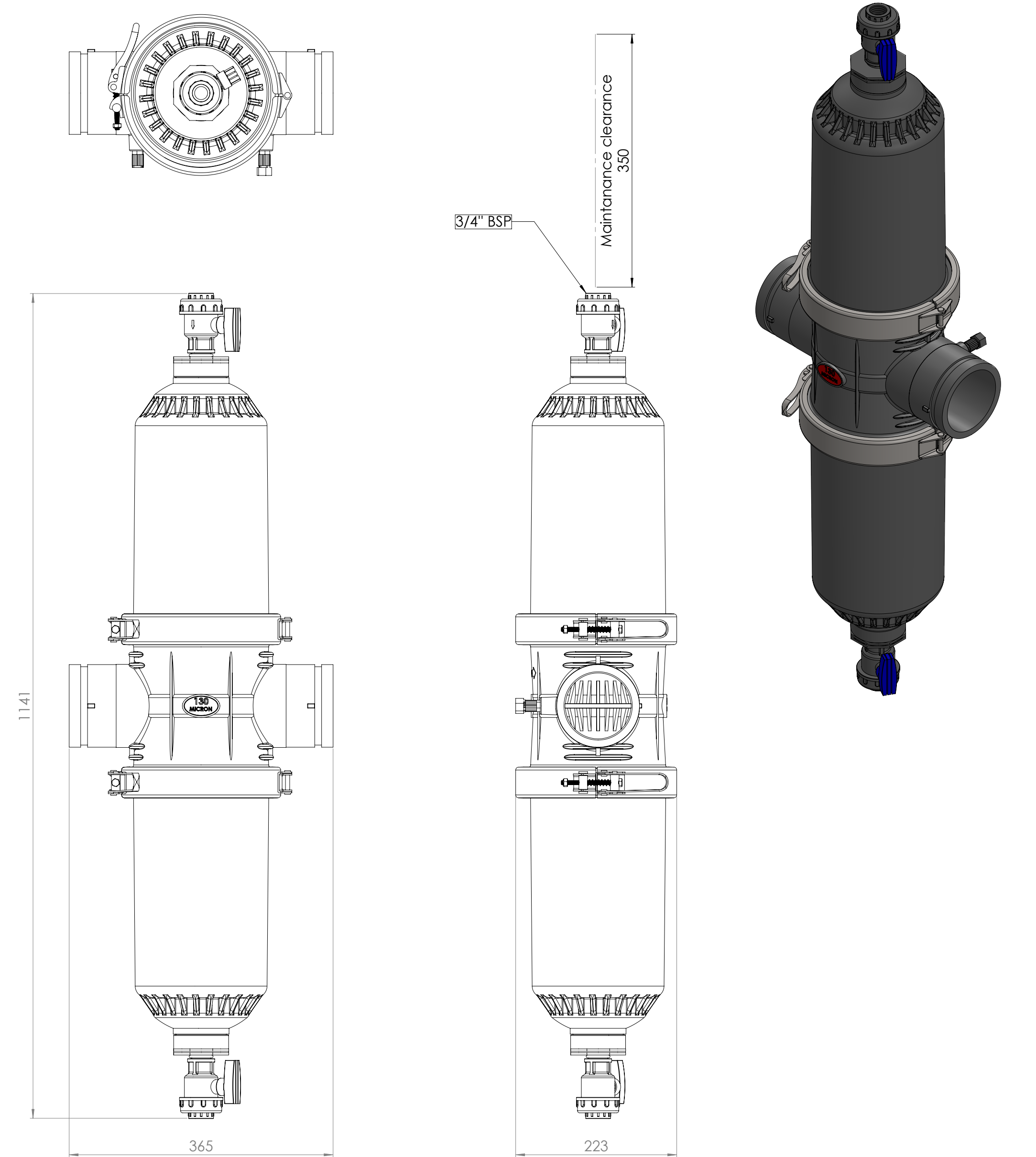
REV.		DESCRIPTION				DATE		APPROVED	
Material:		PA6, SS, NBR		Project:		SCREEN GUARD			
Finish:				Subject:					
Drawing No.		N128463/1		Part Name:		SG M PL D 4" REGULAR 2,420 UNF 130M			
Part No.		A-30817-280219		Quantity:		1			
3-D Proj.		Sheet Size:		Scale:		General Tolerance According to ISO 2768-f			
		A3		1:10		Permissible deviations in mm for ranges in nominal lengths		Permissible deviations in degrees and minutes for ranges in nominal lengths	
						≥ 0.5 > 3 ≥ 6 > 30 ≥ 120 > 400 ≥ 1000 > 2000		≤ 10 > 10 > 50 > 120 > 400	
						≤ 3 > 3 ≥ 6 > 30 ≥ 120 > 400 ≥ 1000 > 2000		≤ 50 > 50 > 120 > 400	
						±0.05 ±0.05 ±0.1 ±0.15 ±0.2 ±0.3 ±0.5 -		±1° ±0°30' ±0°20' ±0°10' ±0°5'	
File Name: SG PL M D 4" installation drawing.slddw									



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Designed By	a21434	28/02/2019
Drawn By	a21434	08/08/2019
Checked By		
QA		
Sheet: 1	Of: 2	Rev. :



CODE	Description
71970-000320	SG M PL D 4" REGULAR 2,420 UNF 100M
71970-000321	SG M PL D 4" REGULAR 2,420 UNF 130M
71970-000322	SG M PL D 4" REGULAR 2,420 UNF 200M

REV.		DESCRIPTION				DATE		APPROVED																																												
Material:		PA6, SS, NBR		Project:		SCREEN GUARD																																														
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A-30817-280219		1		LINEAR DIMENSIONS		ANGULAR DIMENSIONS		Drawn By		a21434		08/08/2019																																								
3-D Proj.		Sheet Size:		Scale:		Permissible deviations in mm for ranges in nominal lengths		Permissible deviations in degrees and minutes for ranges in nominal lengths		Checked By																																										
		A3		1:10		<table><tr><td>≥ 0.5</td><td>> 3</td><td>> 6</td><td>> 30</td><td>> 120</td><td>> 400</td><td>> 1000</td><td>> 2000</td></tr><tr><td>≤ 3</td><td>≤ 6</td><td>≤ 30</td><td>≤ 120</td><td>≤ 400</td><td>≤ 1000</td><td>≤ 2000</td><td>≤ 4000</td></tr><tr><td>± 0.05</td><td>± 0.05</td><td>± 0.1</td><td>± 0.15</td><td>± 0.2</td><td>± 0.3</td><td>± 0.5</td><td>-</td></tr></table>		≥ 0.5	> 3	> 6	> 30	> 120	> 400	> 1000	> 2000	≤ 3	≤ 6	≤ 30	≤ 120	≤ 400	≤ 1000	≤ 2000	≤ 4000	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-	<table><tr><td>≤ 10</td><td>> 10</td><td>> 50</td><td>> 120</td><td>> 400</td></tr><tr><td>≤ 50</td><td>≤ 50</td><td>≤ 120</td><td>≤ 400</td><td></td></tr><tr><td>± 1°</td><td>± 0°30'</td><td>± 0°20'</td><td>± 0°10'</td><td>± 0°5'</td></tr></table>		≤ 10	> 10	> 50	> 120	> 400	≤ 50	≤ 50	≤ 120	≤ 400		± 1°	± 0°30'	± 0°20'	± 0°10'	± 0°5'	QA			
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File Name: SG PL M D 4" installation drawing.slddrw										Sheet: 2		Of: 2		Rev. -																																						